Work Orde May-16-12 3:31		593 < his	) ) ) ( )	*845	593*						Page 1
Revision ID:	D350-607-54		<u>.</u>	Accept	*N900	040	100	)* :	Setup Sta	1 71	S1* S2*
	16/05/2012	Start Qty: 1.00	*1*		Cust Item	ID:					
Required Date: Reference:	30/05/2012	<b>Req'd Qty:</b> 1.00	*1*		Customer:						
Approvals:	Process Pla	n: <u>M</u> LJ	Date: 12/05/14	Tooling:	D	ate:		1	Run Sta	rt *N	R1*
••			Date:	SPC (Y/N):		ate:			Sto	<sup>'p</sup> *N	R2*
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp.
Draw Nbr	Revi	ision Nbr				*	-				
D350-607-3	Α										
*100*		DOCUMENT CONTRO	OL	0.00	•			1	りしらて	105/31	m 12:06:0
DC Document Control		Memo Photocopy	bluefile & type labels per PPF	0.00 PD350-607-541 CHG00	03/c LABAC	( orejo	)				
110		Pick Kit		0.00					1		
*110* Packaging		Memo		0.00					Gujsj	3/	(1)
Packaging		****Mask	label plate to size of D4086 la or label, apply label****	abel, use scotchbrite re-	d pad to lightly				,		
120	' .	QC4- 100% Inspect kits	s for completeness	0.00		<b>v</b>					Λ
*120*				0.00	v. v.						W 12.06 (
QC Quality Control		Memo		0.00	. <b>*</b>						

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Part No	:		PAR #:	Fault Categ	ory:	_ NCR: Y	es No	DQ.	A:	_ Date: _	
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NCR:		1		WORK ORDE	R NON-CONFORMA	ANCE (N	CR)				
DATE	OTED	De	scription of NC		Corrective Action Sect			Verific	cation	Approval	Approval
DATE	STEP		Section A	Initial Chief Eng	Action Description Chief Eng		ın & ate		tion C	Chief Eng	QC Inspector
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	Work Order ID 84593  May-16-12 3:31:15 PM		```	*84593*								Page 2	
Item ID: Revision ID:	D350-607-5			Accept	*N900	<b>040</b>	100	)*	Setup	Start Stop	1.71	S1*	
Item Name: Start Date: Required Date Reference:	Heli-Utility-B 16/05/2012 : 30/05/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:				Stop	*N	S2*	
Approvals:	Process Pla	an:	Date:	Tooling:	Da	ate:			Run	Start	1/1	R1*	
	QC:		Date:	SPC (Y/N):	Da	ate:	<del></del>			Stop	*N	R2*	
Sequence ID/ Work Center I	D	Operation Description Pick Kit		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accep Qty	t Re Qt	-	Reject Number	Insp. Stamp	
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Memo

Quality Control

MUJ 12106104

W/O:			WORK ORDER CHANGES	NGES						
DATE	STEP	PROCEDUR	E CHANGE	Ву		Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector		
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Part No	) <b>:</b>	PAR #: Fau	ilt Category: NC	R: Yes	No DQA	<b>\:</b>	_ Date: _			
	F	esolution: Dis	position: QA	: N/C (	Closed:		Date:			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	Verification	Annuaral	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector		
				·						

Work Order ID: 84593

\*84593\*

Parent Item:

D350-607-541

\*D350-607-541\*

Parent Item Name: Heli-Utility-Basket

Start Date: 16/05/2012

**Required Date:** 30/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC

Manufactured

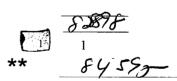
IPP Rev:B IPP REV:C 12.03.06

11.02.09 add to install label DD verf by:EC

	AS PER ECN12-53	5 DD VERF:EC	*									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
D350-607-500 *D350-607		Manufactured	No			110	Each	0.0000	**	1 84 <b>6</b>	25	
Quick Release Basket Mour D2690-6 *D2690-6* Lanyard Assembly	·	Manufactured	No			110	Each	31.0000	**	1_		4
				Location		<u>Loc</u>	<u>Qty</u>	Loc Code				
		,		ST014			20					
					83360		20			8336	0	
				ST016			11		_			
					83691		11					
*D3912-041 *D3912-04 Eyebolt Receiver Assembly		Manufactured	No			110	Each	7.0000	**	1 —		
•				Location		Loc	Otv	Loc Code				



Location Loc Qty Loc Code st507 82898 7 110 0.0000 Each



W/O:	•		WO	RK ORDER CHANG	GES			· · · · · · · · · · · · · · · · · · ·		3
DATE	STEP	PR	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC	Initial	Corrective Action Se Action Description	ction B	Sign &	Verific		Approval	Approval
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May-16-12 3:31:19 PM

Work Order ID: 84593

Parent Item:

\*84593\*

D350-607-541

Parent Item Name: Heli-Utility-Basket

\*D350-607-541\*

**Start Date:** 16/05/2012

**Required Date:** 30/05/2012

Start Qty: 1.00

Required Qty: 1.00

Placard, Instructions

Manufactured

110

Each 16.0000

\*\*

D4161-041

Basket Fwd Hardpoint Assembly, Lower

Manufactured

No

No

81479 83657

Location ST092

Location

12 110 Each

Loc Qty

Loc Qty

16

4

2.0000

Loc Code

Loc Code

6.0000

\*\*

Basket Fwd Hardpoint Assembly, Upper

Attachment Arm Assembly

Manufactured

Manufactured

ST134 2 82914 2 110 0.0000 Each

110

Each

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**Location** Loc Qty Loc Code ST103 82911 2 83916

835/6

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DATE	STEP	Description of NC	cription of NC Corrective Action Section B Verification				cation	Approval	Approval
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Work Order ID: 84593

D350-607-541

Parent Item Name: Heli-Utility-Basket

Parent Item:

\*84593\*

Location

\*D350-607-541\*

**Start Date:** 16/05/2012

**Required Date: 30/05/2012** 

Start Qty: 1.00

Required Qty: 1.00



Loc Code



Purchased

No

110

Loc Qty

Each 1,583.000





1	ANACIS
Л	*AN4C15*
1	BOLT

Purchased

No

ST357 1583 119449 33 120187 19 120422 2 120770 400 121162 129 121652 1000 110 Each

59.0000



1	AN31064
~   •	*AN310C4*

Purchased

No

Location Loc Qty ST358 59 120124 9 121146 50 110 Each

53.0000

Loc Code



Location	Loc Qty	Loc Code
ST344	53	
120360	28	
121166	3	
121444	22	

120360

	• ;								
W/O:			W	ORK ORDER CHANGE	ES			··· 3	3
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC		Corrective Action Section		Verific	fication Approval Ap		Approval
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#### Picklist Print Page 4 May-16-12 3:31:19 PM Work Order ID: 84593 \*84593\* Parent Item: D350-607-541 \*D350-607-541\* Parent Item Name: Heli-Utility-Basket **Required Date: 30/05/2012** Start Date: 16/05/2012 Start Qty: 1.00 Required Qty: 1.00 Purchased No 110 Each 28.0000 12182 Location Loc Qty Loc Code ST315 114340 118612 2 ST333 20 121350 20 ST335 5 121091 Purchased No 110 Each 4,786.000 \*MS21042I 4\* Location Loc Qty Loc Code ST300 4786 119075 233 121011 1290 121444 2963





Purchased

No

Loc Code Location Loc Qty ST309 223 223 17566

110

300

Each

223.0000

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		WC	RK ORDER CHANGE	S			· · · · · · · · · · · · · · · · · · ·	•
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May-16-12 3:31:19 PM

Work Order ID: 84593

Parent Item:

D350-607-541

Parent Item Name: Heli-Utility-Basket

\*84593\*

\*D350-607-541\*

Start Date: 16/05/2012

**Required Date: 30/05/2012** 

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L \*NAS1515H4L\* Purchased

No

No

No

110

Each 427.0000

Location Loc Qty Loc Code FG 8 103691 ST277 419 118709 20 120390 399 110 960.0000 Each

\*NAS1149F0432P\*

Location	Loc Qty	Loc Code
ST275	960	
121255	2	
121350	956	
121415	2	
	110 Fe	och 887 0000

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NAS11149C0463R

Purchased

Purchased

AS1149C0463R\*

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Location Loc Oty Loc Code FP001 115358 ST297 886 117735 17 119097 869

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W/O:			W	ORK ORDER CHANG	ES		•	, ,
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		·						
Part No	•	PAR #:	Fault Cat	egory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	Dispositi	on:	_ QA: N/C Clo	sed:	Date: _	
NCR:			WORK ORI	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
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### DART AEROSPACE LTD.

**D350-607-3** Page 17 of 19

### 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL		
		Arm	Moment	Arm	Moment	
D350-607-541	80.7 lb	± 49.1 in	± 3962 in-lb	135 in	10895 in-lb	
(Standard Basket)	36.6 kg	± 1.25 m	± 45.8 m-kg	3.43 m	125.5 m-kg	
D350-607-543	65.7 lb	± 49.1 in	± 3226 in-lb	135 in	8870 in-lb	
(Lightweight Basket)	29.8 kg	± 1.25 m	± 37.3 m-kg	3.43 m	102.2 m-kg	
D350-607-545	58.7 lb	± 49.1 in	± 2882 in-lb	135 in	7925 in-lb	
(Standard Basket)	26.2 kg	± 1.25m	± 32.8 m-kg	3.43 m	89.9 m-kg	
D350-607-547	47.7 lb	± 49.1 in	± 2342 in-lb	135 in	6440 in-lb	
(Lightweight Basket)	21.6 kg	± 1.25 m	± 27.0 m-kg	3.43 m	74.1 m-kg	
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kg	135 in 3.43 m	972 in-lb 11.3 m-kg	

### 5.0 PARTS LIST

-QTY1	QTY	QTY	QTY	QTY	QTY	PART NUMBER	DESCRIPTION
-541	-543	-545	-547	-511	-501		
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			_D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		, D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					Х	D350-607-501	CONVERSION KIT
1	1	1	1		1	i Dacoo e	LANYARD /
<del></del>		<u> </u>	<u> </u>	4	4	D2690-6	
1	1	1	1	4	1	D3910-3	X-TUBE LUG
<b>}</b>		<u> </u>		8	8	*D3912-041	EYEBOLT RECEIVER ASSYI
	,			8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
_1	1					D4030-041	LONG BASKET ASSY
ļ	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
-		1	ļ			D4032-041	SHORT BASKET ASSY
			1		,	D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1 1	1	1	1		1	D4085-3	PLACARDINSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD I
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			11		1	D4086-232	PLACARD, MAX LOAD
<u> </u>				11	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
. 1	1	1	1		11	D4150-041	ATTACHMENT ARM ASSY
. 1 4	1	1	1		ے 1	.D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1 1	1	1	1		1 1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
1 /	1	1	1		1 1	_AN4C15	BOLT?
¥1	1	1	1		1	*AN310C4	.CASTELLATED.NUTL
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
*6	6	6	6	16	22	*MS21042L4	NUT.(OR:MS21042-4)1
Fred.	1	1	1		1	MS24665-151	*COTITER PIN 1
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12 .m.	12	12	12	32	44	INAS1149F0432P	"WASHER
* 3	3	3	3		3	*NAS1149C0463R	(WASHER)

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Revision: A

Date: 10.06.28